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holzkraft®

WOODWORKING MACHINES



MAIN CATALOGUE 2025/26

OFFER FOR OUR CUSTOMERS WHO ARE ENTREPRENEURS AND NOT CONSUMERS

Slot mortising machines



LLB 30

Slot mortising machine for professional slot drilling

- ▶ Simple operation via one-hand lever for fast and precise work
- ▶ Drill head mounted on hardened prismatic guides with ball contact system
- ▶ Height adjustment of the drill head via handwheel with numerical display
- ▶ Manual eccentric clamp as standard
- ▶ Robust steel grey cast iron construction
- ▶ Powerful motor
- ▶ Standard dowel drilling device with grid spacing 16 / 22 / 27 / 32
- ▶ Clamping stops allow the drill head run to be adjusted quickly and easily

- › Simple one-hand lever operation
- › Dowel drilling device
- › Height-adjustable drill head

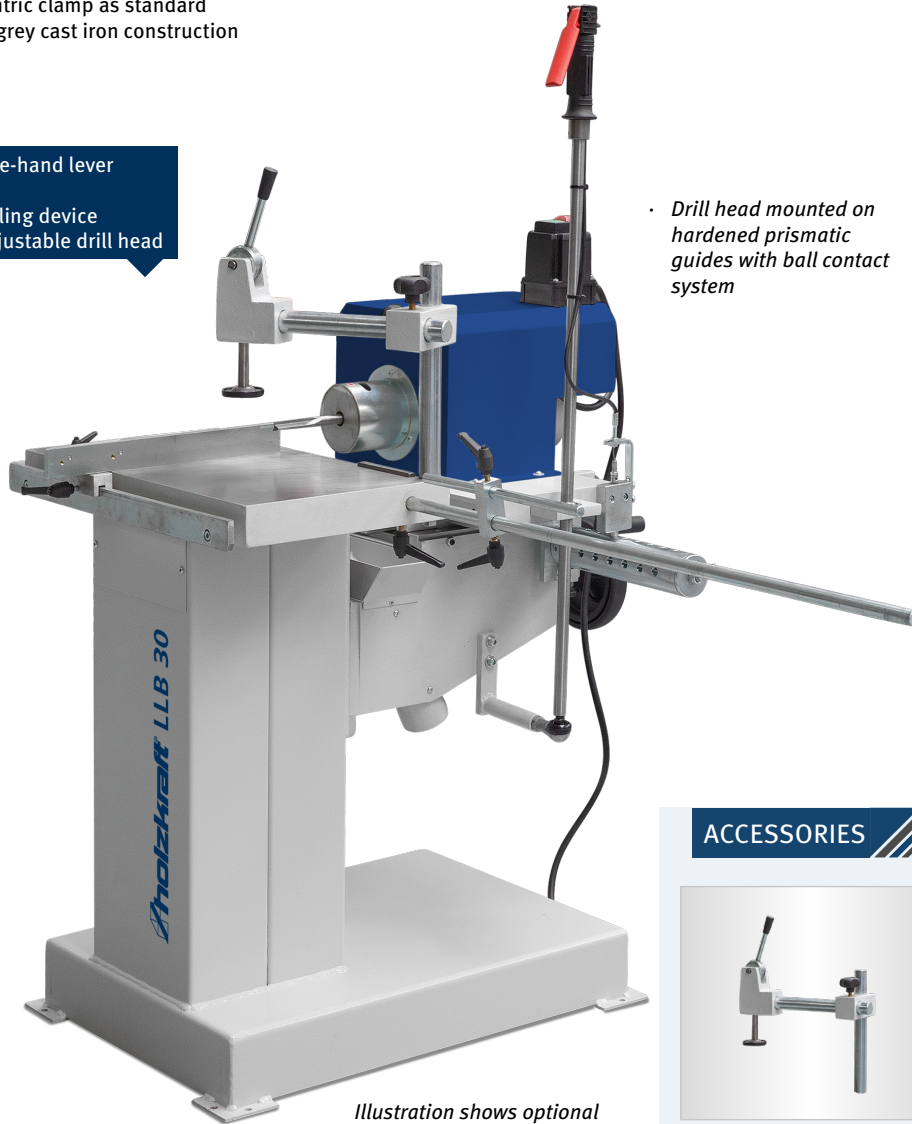


Illustration shows optional angle stop ③

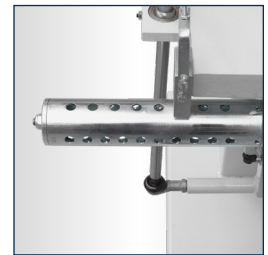
Scope of delivery

- Manual eccentric clamp
- Dowel drilling device with grid spacing

Model		LLB 30
Article No.		5320030
Technical data		
Drilling width	mm	250
Drilling depth max. at 90°	mm	170
Worktable length	mm	580
Worktable width	mm	300
Drill head height adjustment	mm	200
Tool holder		Wescott drill chuck
Clamping diameter of the tool	mm	0 – 20
Spindle speeds	mm	2800
Suction port	mm	Ø 70
Output power ~50 Hz	kW/V	2.2 / 400
Dimensions (L x W x H) approx.	mm	1500 x 920 x 1400
Weight approx.	kg	160



- Simple and precise height adjustment via handwheel and numerical display



- Drill head mounted on hardened prismatic guides with ball contact system

- Dowel drilling device with grid spacing 16 / 22 / 27 / 32

ACCESSORIES



- ② Eccentric clamp
- Manual



- ① Pneumatic eccentric clamp



- ④ Chassis



- ③ Angle stop
- with scale +/- 45°

Equipment options ⁽¹⁾

- ① Pneumatic eccentric clamp Article No. 5330035
- (1) cannot be retrofitted, only available when ordering a new machine ex works

Accessories	Article No.
② 2nd manual eccentric clamp	5330030
③ Angle stop with scale +/- 45°	5330031
④ Chassis	5330032

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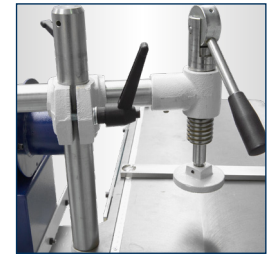
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LLB 40 DT

Slot mortising machine with rotating work table

- ▶ Work table can be rotated 60 degrees on both sides
- ▶ Simple operation via one-hand lever for fast and precise work
- ▶ Drill head mounted on double guide
- ▶ Clamping stops allow the drill head run to be adjusted quickly and easily
- ▶ Height adjustment of the drill head via handwheel with numerical display
- ▶ Standard dowel drilling device with grid spacing 16 / 22 / 25 / 32
- ▶ Manual eccentric clamp as standard
- ▶ Robust steel grey cast iron construction
- ▶ Powerful motor

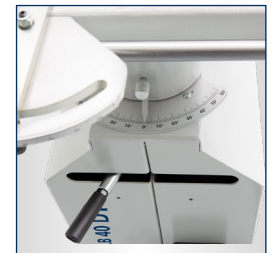
- › Work table can be rotated by $\pm 60^\circ$
- › Simple one-hand lever operation
- › Dowel drilling device
- › Height-adjustable drill head



- Manual eccentric clamp with large support disc for fixing the workpiece



- Dowel drilling device with grid spacing 16 / 22 / 25 / 32



- Work table can be rotated 60 degrees on both sides

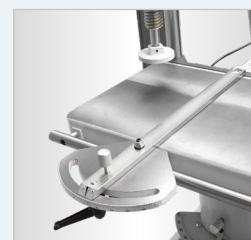
Illustration shows optional angle stop
Article no. 5330040

Scope of delivery

- Manual eccentric clamp
- Dowel drilling device with grid spacing

Model		LLB 40 DT
Article No.		5320040
Technical data		
Drilling width	mm	240
Drilling depth max. at 90°	mm	180
Worktable length	mm	565
Worktable width	mm	315
Work table rotation	°	+60 – -60
Drill head height adjustment	mm	160
Tool holder		Wescott drill chuck
Clamping diameter of the tool	mm	0 – 20
Spindle speeds	mm	3000
Suction port	mm	Ø 90
Output power ~50 Hz	kW	2.2 / 400
Dimensions (L x W x H) approx.	mm	1290 x 980 x 1270
Weight approx.	kg	260

ACCESSORIES



- 1 Angle stop with scale $\pm 45^\circ$

Accessories	Article No.
1 Angle stop with scale $\pm 45^\circ$	5330040
Extra eccentric clamp with screw	5330041
Chassis	5330042
Pneumatic workpiece clamping	5330043