

MMSM 150-2 - Manual grinding machine for deburring and surface finishing of individual parts and for cleaning fired parts

- ▶ Operation via swivel arm
- ▶ Particularly suitable for quick and easy processing of individual parts with different shapes and material thicknesses
- ▶ Simple fixing of the workpieces on the vacuum clamping table, therefore small parts are also possible
- ▶ Equipped with transport castors
- ▶ Connection for suction at the rear
- ▶ Working head equipped with two tools, which can be easily changed by swivelling the head through 180° (e.g. grinding disc and brush)
- ▶ Deburring and cleaning of laser, plasma and punched parts

Intended use:

Deburring, edge rounding,
removing oxide layer

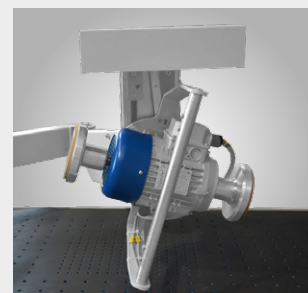


Scope of delivery:

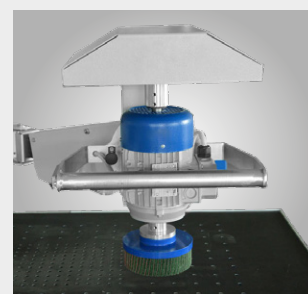
- › Scotch brush
- › Grinding disc Ø 150 mm, K150

Model		MMSM 150-2
Art. no.		4401100

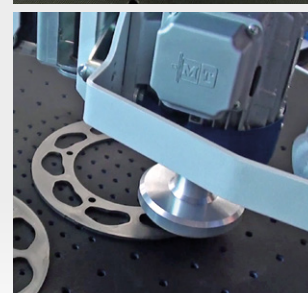
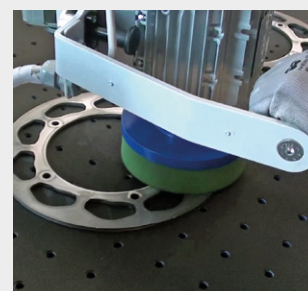
Technical data		
Dimensions Work table (L x W)	mm	800 x 1.300
Workpiece height min./max.	mm	0.5 – 150
Max. table load	kg	100
Grinding disc Ø	mm	150
Suction nozzle Ø	mm	150
Motor power ~50 Hz	kW/V	0.75 / 400
Dimensions (L x W x H) approx.	mm	1310 x 900 x 2100
Weight approx.	kg	340



Working head can be fitted with two tools
Tool change takes place during machining by swivelling the head through 180°



Working head fixed to swivel arm
Fast and simple operation



Application examples

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Suitable **extraction systems on request**
or online at www.metallkraft.de

MBBS R - Metal wide belt grinding machine with a grinding belt unit for deburring and surface grinding

- ▶ Well suited for grinding flat series components, e.g. after laser cutting or punching
- ▶ For rust removal; deburring and bright grinding
- ▶ Motorised height adjustment of the work table via joystick with digital display

- ▶ Machine table with feed carpet with negative profile for optimum grip during machining
- ▶ Stepless control of the feed belt
- ▶ Including suction connection

Intended use:
Blank grinding, deburring



MBBS 1100-12 R

Scope of delivery:

- › Grinding belt with paper backing K120

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Model		MBBS 610-11 R	MBBS 1100-12 R
Art. no.		4403100	4403105
Technical data			
Dimensions Work table (L x W)	mm	886 x 725	1193 x 1060
Grinding width max.	mm	600	1100
Workpiece height min. / max.	mm	0.5 / 130	0.5 / 130
Max. table load	kg	100	150
Circulating belt speed Unit R	m/s	18	18
Feed speed	m/s	1 - 6.5	1 - 6.5
Grinding belt dimensions (L x W)	mm	1524 x 635	1524 x 1120
Table height adjustment range	mm	130	130
Table height min. / max.	mm	780 / 950	780 / 950
Contact wheel -Ø	mm	125	125
Motor power ~50 Hz	kW/V	6 / 400	12.5 / 400
Dimensions (L x W x H) approx.	mm	1100 x 1100 x 1900	1700 x 1400 x 1900
Weight approx.	kg	520	740



On the left an unmachined workpiece,
on the right a machined workpiece

Version R



One grinding belt unit for deburring
and surface grinding



R

Equipment code

R Grinding belt unit

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DBM 300 RR - Continuous belt grinder for deburring and surface finishing, especially for narrow workpieces

- ▶ Particularly suitable for Narrow workpieces
- ▶ Manual height adjustment of the worktable with numerical display
- ▶ Including suction nozzle for each grinding belt unit
- ▶ Non-slip feed carpet for optimum adhesion of the components
- ▶ Large dimensioned Suction nozzle (160 mm)
- ▶ Pneumatic belt tensioning for quick grinding belt change

Intended use:
Blank grinding, deburring



DBM 300 RR

Scope of delivery:

- › 2 x Grinding belt with paper backing K120

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Model		DBM 300 RR
Art. no.		4402100
Technical data		
Dimensions Work table (L x W)	mm	942 x 333
Grinding width max.	mm	300
Workpiece height min. / max.	mm	0.5 / 170
Max. table load	kg	80
Circulating belt speed Unit R	m/s	15
Grinding belt dimensions (L x W)	mm	1900 x 320
Table height adjustment range	mm	170
Table height min. / max.	mm	780 / 950
Feed speed	m/s	1 - 6.5
Contact wheel -Ø	mm	125
Motor power ~50 Hz	kW	4 + 4 / 400
Dimensions (L x W x H) approx.	mm	1450 x 860 x 2100
Weight approx.	kg	540

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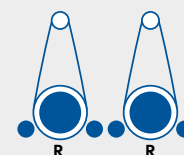


Manual height adjustment of the worktable with numerical display

Execution RR



Two grinding belt units
For deburring and surface finishing



Equipment code

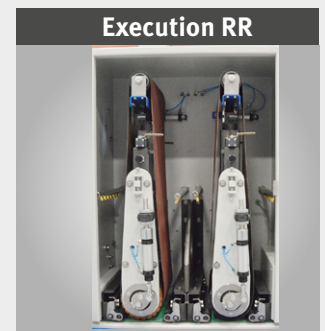
R 2 Grinding belt unit

DBM 300 RR -Continuous belt grinding machine with wet cooling, for deburring and surface finishing, especially for narrow workpieces

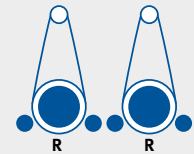
- ▶ Particularly suitable for Narrow workpieces
- ▶ Manual height adjustment of the worktable with numerical display
- ▶ Including suction nozzles for each grinding belt unit
- ▶ With wet cooling for effective heat reduction when grinding flat steel and square tubes. Necessary for distortion-free grinding
- ▶ Grinding aluminium without special extraction
- ▶ Non-slip feed carpet for optimum adhesion of the components
- ▶ Coolant cleaning in external paper belt filter
- ▶ Radial fan for extracting the coolant after the grinding process



Intended use:
Blank grinding, deburring

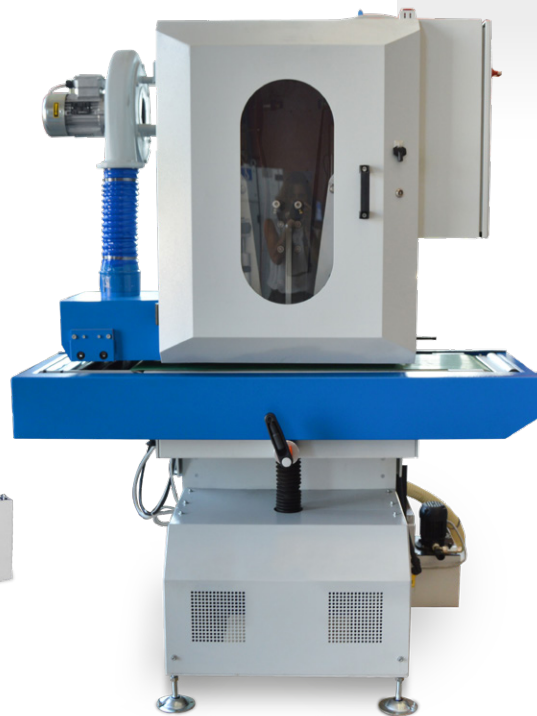


Two grinding belt units
For deburring and surface finishing



Equipment code

R 2 Grinding belt unit



Scope of delivery:

- › 2 x Grinding belt with paper backing K120

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Model		DBM 300 W RR
Art. no.		4402105
Technical data		
Dimensions Work table (L x W)	mm	1130 x 350
Grinding width max.	mm	300
Workpiece height min. / max.	mm	0.5 / 160
Max. table load	kg	80
Circulating belt speed Unit R	m/s	17
Grinding belt dimensions (L x W)	mm	1900 x 320
Table height adjustment range	mm	160
Table height min. / max.	mm	780 / 950
Feed speed	m/s	1 - 6.5
Contact wheel -Ø	mm	150
Motor power ~50 Hz	kW	3 + 3 / 400
Dimensions (L x W x H) approx.	mm	1600 x 1600 x 2100
Weight approx.	kg	750

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Suitable **extraction systems on request** or online at www.metallkraft.de

Accessories	Art. no.
Infinitely variable grinding belt speed	4411000
2-19 m / sec. (surcharge per unit)	
Feed belt cleaning with brush	4412000

MBBS 650-17 — Metal belt grinder for deburring, edge rounding and surface finishing

- ▶ Motorised height adjustment of the worktable via touchscreen
- ▶ Non-slip conveyor belt for optimal adhesion of components
- ▶ Operation via NC control
Touch screen 8"
- ▶ Motorised grinding belt thickness compensation
- ▶ Motorised height adjustment of the X-group

MBBS 650-17 W RR:

- ▶ Effective heat reduction during grinding of flat steel and square tubes with wet cooling. Necessary for distortion-free grinding
- ▶ Equipped with parts dryer to prevent corrosion and ensure rapid further processing
- ▶ Including paper belt filter for coolant cleaning

Scope of delivery MBBS 650-17 RX:

- › Grinding belt with paper backing K120
- › 8 grinding brushes

Scope of delivery MBBS 650-17 RXR:

- › 2 grinding belts with paper backing K120
- › 8 grinding brushes

Scope of delivery MBBS 650-17 RXB:

- › Grinding belt with paper backing K120
- › 8 grinding brushes
- › Scotch Brite abrasive fleece



MBBS 650-17 RXB



MBBS 650-17 RX

Equipped with grinding belt unit and grinding brush unit

Suitable **extraction systems**
on request or online at www.metallkraft.de

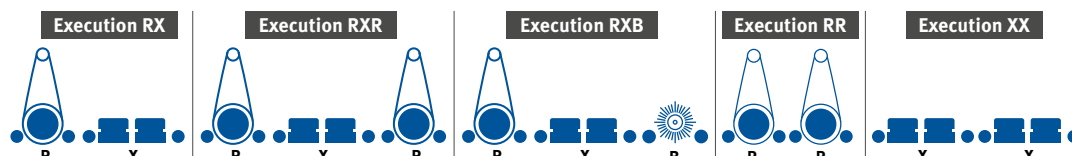
Intended use:

Blank grinding, deburring,
deburring, oxide layer removal,
finish grinding for visible
surfaces

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Equipment code

R	Grinding belt unit
X	Grinding brush unit for horizontal machining for deburring and edge rounding
B	Abrasive fleece unit "Scotch Brite" for polishing



Model		MBBS 650-17 RX	MBBS 650-17 RXR	MBBS 650-17 RXB	MBBS 650-17 W RR	MBBS 650-17 W RR
Art. no.		4403200	4403205	4403206	4403210	4403207

Technical data						
Grinding width max.	mm	650	650	650	650	650
Workpiece height min. / max.	mm	0.5 / 170	0.5 / 170	0.5 / 160	0.5 / 170	0.5 / 160
Max. table load	kg	100	100	100	100	100
belt speed <i>Unit R continuously variable</i>	m/s	3 - 18	3 - 18	3 - 18	3 - 18	—
Belt circulation speed Unit X	m/s	10	10	10	10	10
Feed speed	m/s	1 - 6.5	1 - 6.5	1 - 6.5	1 - 6.5	1 - 6.5
Grinding belt dimensions (L x W)	mm	2200 x 670	2200 x 670	2200 x 670	2200 x 670	—
Table height adjustment range	mm	170	170	170	170	170
Table height min. / max.	mm	780 / 950	780 / 950	780 / 950	780 / 950	780 / 950
Contact wheel -Ø	mm	125	125	125	125	—
Input power ~50 Hz	kW/V	10 / 400	18 / 400	18 / 400	13 / 400	18 / 400
Dimensions (L x W x H) approx.	mm	1750 x 1050 x 2200	2100 x 1050 x 2200	2100 x 1050 x 2200	1500 x 1150 x 2400	2100 x 1050 x 2200
Weight approx.	kg	1000	1200	1250	1200	1250

Accessories	Art. no.
Feed belt cleaning with brush	4412005
Infinitely variable disc brush speed 500/1500 rpm.	4411050
(Surcharge per X unit) ⁽²⁾	
Rotating brush unit of the B group (surcharge per B unit) ⁽²⁾	4416000
Vacuum function 3kW for conveyor belt (suitable for three units) ⁽²⁾	4415000
New Scotch Brite brush Ø200 Medium 120 (for item no. 4403206)	4418016

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MBBS 1350-17 — Metal wide belt grinder for deburring and finish grinding

- For deburring flat components
z.e.g. after laser and plasma cutting
or punching
- Large working width of up to 1350 mm
- Non-slip conveyor belt for
optimal adhesion of components
- Operation via NC control
Touch screen 8"
- Motorised grinding belt thickness
compensation
- Motorised height adjustment of the X-group

Intended use:
Blank grinding, deburring,
deburring, oxide layer removal,
finish grinding for visible surfaces



MBBS 1350-17 RX

*Illustration shows optional feed belt cleaning
with brush*



MBBS 1350-17 RXR

Scope of delivery MBBS 1350-17 RX:

- Grinding belt with paper backing K120
- 16 grinding brushes

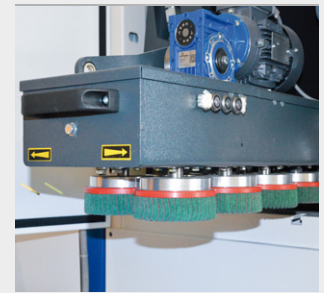
Scope of delivery MBBS 1350-17 RXR:

- 2 grinding belts with paper backing K120
- 16 grinding brushes

*Suitable **extraction systems** on request or
online at www.metallkraft.de*

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Model		MBBS 1350-17 RX	MBBS 1350-17 RXR
Art. no.		4403500	4403505
Technical data			
Grinding width max.	mm	1350	1350
Workpiece height min. / max.	mm	0.5 / 170	0.5 / 170
Max. table load	kg	150	150
Belt speed Unit R continuously variable	m/s	3 - 18	3 - 18
Belt speed Unit X	m/s	10	10
Feed speed	m/s	1 - 6.5	1 - 6.5
Grinding belt dimensions (L x W)	mm	2220 x 1370	2220 x 1370
Table height adjustment range	mm	170	170
Table height min. / max.	mm	780 / 950	780 / 950
Contact wheel -Ø	mm	180	180
Input power~50 Hz	kW	17 / 400	29 / 400
Dimensions (L x W x H) approx.	mm	1850 x 1800 x 2200	2100 x 1800 x 2200
Weight approx.	kg	1500	2000



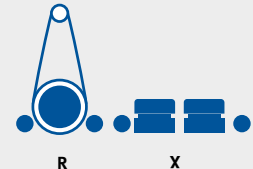
Oscillating grinding brush unit

Execution RX



MBBS 1350-17 RX

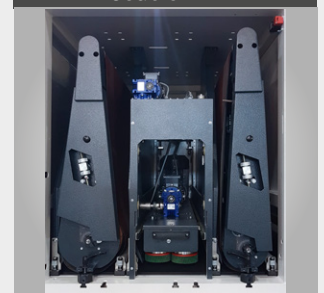
*One grinding belt unit and one
oscillating grinding brush*



R

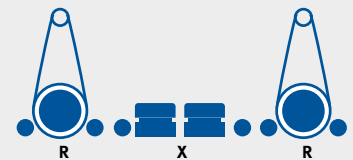
X

Execution RXR



MBBS 1350-17 RXR

*Two grinding belt units and one
oscillating grinding brush*



R

X

R

Equipment code

R	Grinding belt unit
X	Grinding brush unit for horizontal machining for deburring and edge round- ing

Accessories

	Art. no.
Feed belt cleaning with brush	4412010

MBBS 1350-14 RB8 -

Industrial sheet metal deburring machine for surface finishing

- ▶ For deburring workpieces, e.g. after plasma or laser cutting or punching
- ▶ Components adhere to the non-slip conveyor belt by vacuum, therefore also good adhesion for small parts
- ▶ Large working width of 1350 mm
- ▶ Infinitely variable conveyor belt speed
- ▶ Edge rounding up to 2 mm possible
- ▶ Operation via 8" touchscreen

Intended use:

Deburring, edge rounding,
removing oxide layer



Scope of delivery:

› Grinding belt with paper backing K120

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Model		MBBS 1350-14 RB8
Art. no.		4403400
Technical data		
Grinding width max.	mm	1350
Workpiece height min. / max.	mm	0.5 / 170
Max. table load	kg	150
Circulating belt speed Unit R	m/s	3 - 18
Circulating belt speed Unit B8	m/s	2.5
Feed speed	m/s	1 - 6.5
Grinding belt dimensions (L x W)	mm	2220 x 1370
Table height adjustment range	mm	170
Table height min. / max.	mm	780 / 950
Contact wheel -Ø	mm	180
Input power ~50 Hz	kW/V	11 + 15 / 400
Dimensions (L x W x H) approx.	mm	4200 x 2210 x 2200
Weight approx.	kg	4200



Operation of machine functions via 8" touchscreen

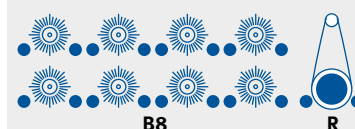


For deburring flat components, e.g. after plasma or laser cutting or punching

Version RB8



Equipped with grinding belt and grinding brush group



Equipment code

R	Grinding belt unit for pre-grinding
B8	Grinding brush unit for edge rounding

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MBSM 2500 RR - Two-belt grinding machine for deburring and polishing flat, curved or unwieldy components

- ▶ High work capacity thanks to processing with two grinding belts and an additional disc grinding unit with a diameter of 150 mm for spot processing
z.e.g. polishing of weld seams
- ▶ Sliding shoe with graphite overlay, especially suitable for fine grinding
- ▶ Optionally available Contact roller device with large grooved pressure roller for less heat development and less tarnishing colours
- ▶ Infinitely variable speed control
- ▶ Motorised table height adjustment
- ▶ The special design with raised deflection device (triangular shape) results in a large free working area in which work can be carried out safely
- ▶ Optionally available with pneumatic workpiece clamping for thick or thin workpieces

Intended use:

Deburring; edge rounding,
bright grinding; finish grinding
for visible surfaces



Disc grinding unit for selective machining, e.g. polishing weld seams

Equipment code

R	2 Grinding belt unit
	Work table height adjustment



Illustration shows optionally available device for pneumatic workpiece clamps with clamping device for thick workpieces

Scope of delivery:

- > Grinding belt K120
- > Grinding belt K180
- > Grinding wheel Ø 150 mm, K150

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Model		MBSM 2500 RR
Art. no.		4404100
Technical data		
Grinding width max.	mm	2500
Explanation of max. grinding width 800 mm = max. travel from the centre of the machine to the front / to the rear		
Grinding length max.	mm	2300
Rotating speed of the grinding belt unit	m/s	12 - 38
Grinding belt dimensions (L x W)	mm	7500 x 120
Table height adjustment range	mm	450
Contact wheel -Ø	mm	100
Input power ~50 Hz	kW/V	5.5 / 400
Dimensions (L x W x H) approx.	mm	3750 x 1000 x 2700
Weight approx.	kg	900

Equipment options ⁽²⁾	Art. no.
Work table 2500 x 800 mm	4418000
Contact roller device 100 x 120 mm	4418010
Deburring device	4418011
Device for pneumatic workpiece clamps (for use with the clamping devices for thin #4418014 or thick #4418015 workpieces)	4418013

Accessories	Art. no.
Clamping device for thin workpieces	4418014
Clamping device for thick workpieces	4418015

(2) Only available ex works

Accessories for grinding machines

MMSM 150-2

Accessories	Abrasives	Diameter	Run	Grain size	VE	Art. no.
Deburring disc brown - very fine	Aluminium oxide	Ø 150 mm	Clockwise rotation	K80		3720300
Deburring disc brown - very fine	Aluminium oxide	Ø 150 mm	Clockwise rotation	K80		3720301
Deburring plate 5 mm (G-Line)	Aluminium oxide	Ø 150 mm	Clockwise rotation			3720302
Deburring plate gray - fine	Silicon carbide	Ø 150 mm	Clockwise rotation			3720305
Deburring plate gray - fine	Silicon carbide	Ø 150 mm	Clockwise rotation			3720306
Deburring plate 5 mm (G-Line)	Silicon carbide	Ø 150 mm	Clockwise rotation			3720307
Deburring plate gray - fine	Zirconium aluminium oxide	Ø 150 mm	Clockwise rotation			3720310
Deburring plate gray - fine	Zirconium aluminium oxide	Ø 150 mm	Clockwise rotation			3720311
Deburring plate 5 mm (G-Line)	Zirconium aluminium oxide	Ø 150 mm	Clockwise rotation			3720312
Medium hook and loop foam backing		Ø 150 mm				3720315
Abrasive velcro disc	Ceramics	Ø 150 mm		K80		3720316
Velcro disc		Ø 150 mm		K280		3720317
Slag hammer brush 55°		Ø 150 mm				3720320
Oxide brush	Cord wire	Ø 150 mm	Clockwise rotation			3720321
Polishing disc raw white carbonised	Felt	Ø 150 mm				3720325



MBBS 610-11 R

Grinding belts	Use	Grain size	VE	Art. no.
Grinding belt 635 x 1524 mm	for steel ground joint	K120	5	3720120
Grinding belt 635 x 1524 mm	for stainless steel grinding	K120	5	3720125
Grinding belt 635 x 1524 mm	for aluminium grinding 2)	K120	5	3720130
Grinding belt 635 x 1524 mm	for aluminium grinding 2)	K150	5	3720131
Grinding belt 635 x 1524 mm	for aluminium grinding 2)	K180	5	3720132



MBBS 1100-12 R

Grinding belts	Use	Grain size	VE	Art. no.
Grinding belt 1120 x 1524 mm	for steel ground joint	K120	5	3720160
Grinding belt 1120 x 1524 mm	for stainless steel grinding	K120	5	3720165
Grinding belt 1120 x 1524 mm	for aluminium grinding 2)	K120	5	3720170
Grinding belt 1120 x 1524 mm	for aluminium grinding 2)	K150	5	3720171
Grinding belt 1120 x 1524 mm	for aluminium grinding 2)	K180	5	3720172



DBM 300 RR / DBM 300 W RR

Grinding belts	Use	Grain size	VE	Art. no.
Grinding belt 320 x 1900 mm	for steel ground joint	K120	5	3720100
Grinding belt 320 x 1900 mm	for stainless steel grinding	K120	5	3720105
Grinding belt 320 x 1900 mm	for aluminium grinding 2)	K120	5	3720110
Grinding belt 320 x 1900 mm	for aluminium grinding 2)	K150	5	3720111
Grinding belt 320 x 1900 mm	for aluminium grinding 2)	K180	5	3720112



MBBS 650-17 RXR / MBBS 1350-17 RXR

Grinding belts	Use	Grain size	VE	Art. no.
Grinding belt 635 x 2200 mm	for steel ground joint	K120	5	3720140
Grinding belt 635 x 2200 mm	for stainless steel grinding	K120	5	3720145
Grinding belt 635 x 2200 mm	Stainless steel, unalloyed steel; also suitable for:	K120	5	3720150
Grinding belt 635 x 2200 mm	Non-ferrous metals, wood	K150	5	3720151
Grinding belt 635 x 2200 mm		K180	5	3720152



Grinding belts MBBS 1350-17 RXR	Use	Grain size	VE	Art. no.
Grinding belt 1370 x 2200 mm	for steel ground joint	K120	5	3720180
Grinding belt 1370 x 2200 mm	for stainless steel grinding	K120	5	3720185
Grinding belt 1370 x 2200 mm	Stainless steel, unalloyed steel; also suitable for:	K120	5	3720190
Grinding belt 1370 x 2200 mm	Non-ferrous metals, wood	K150	5	3720191
Grinding belt 1370 x 2200 mm		K180	5	3720192



MBBS 650-16 RCC

Grinding belts	Use	Grain size	VE	Art. no.
Grinding belt 670 x 1900 mm	for steel ground joint	K120	5	3720200
Grinding belt 670 x 1900 mm	for stainless steel grinding	K120	5	3720205
Grinding belt 670 x 1900 mm	Stainless steel, unalloyed steel; also suitable for:	K120	5	3720210
Grinding belt 670 x 1900 mm	Non-ferrous metals, wood	K150	5	3720211
Grinding belt 670 x 1900 mm		K180	5	3720212



MBBS 650-16 DCC

Grinding belts	Use	Grain size	VE	Art. no.
Grinding belt 680 x 1900 mm	for steel ground joint	K120	5	3720220
Grinding belt 680 x 1900 mm	for stainless steel grinding	K120	5	3720225
Grinding belt 680 x 1900 mm	Stainless steel, unalloyed steel; also suitable for:	K120	5	3720230
Grinding belt 680 x 1900 mm	Non-ferrous metals, wood	K150	5	3720231
Grinding belt 680 x 1900 mm		K180	5	3720232



MBBS 650-17 RX / MBBS 1350-17 RX

Accessories	Abrasives	Diameter	Run	Grain size	VE	Art. no.
Deburring plate, green - fine	Aluminium oxide	Ø 115 mm	Clockwise rotation	K60		3720350
Deburring plate, green - fine	Aluminium oxide	Ø 115 mm	Anticlockwise rotation	K60		3720351
Deburring disc brown - very fine	Aluminium oxide	Ø 115 mm	Clockwise rotation			3720352
Deburring disc brown - very fine	Aluminium oxide	Ø 115 mm	Anticlockwise rotation			3720353
Deburring plate 5 mm G-Line	Aluminium oxide	Ø 115 mm	Clockwise rotation			3720354
Deburring plate 5 mm G-Line	Aluminium oxide	Ø 115 mm	Anticlockwise rotation			3720355
Deburring plate 4 mm G-Line	Aluminium oxide	Ø 115 mm	Clockwise rotation			3720356
Deburring plate 4 mm G-Line	Aluminium oxide	Ø 115 mm	Anticlockwise rotation			3720357
Deburring plate gray - fine	Silicon carbide	Ø 115 mm	Clockwise rotation			3720360
Deburring plate gray - fine	Silicon carbide	Ø 115 mm	Anticlockwise rotation			3720361
Deburring plate 5 mm G-line	Silicon carbide	Ø 115 mm	Clockwise rotation			3720362
Deburring plate 5 mm G-Line	Silicon carbide	Ø 115 mm	Anticlockwise rotation			3720363
Deburring plate 4 mm G-line	Silicon carbide	Ø 115 mm	Clockwise rotation			3720364
Deburring plate 4 mm G-line	Silicon carbide	Ø 115 mm	Anticlockwise rotation			3720365
Deburring plate gray - fine	Zirconium aluminium oxide	Ø 115 mm	Clockwise rotation	K80		3720370
Deburring plate gray - fine	Zirconium aluminium oxide	Ø 115 mm	Anticlockwise rotation	K80		3720371
Deburring plate 5 mm G-line	Zirconium aluminium oxide	Ø 115 mm	Clockwise rotation	K80		3720372
Deburring plate 5 mm G-line	Zirconium aluminium oxide	Ø 115 mm	Anticlockwise rotation	K80		3720373
Deburring disc	Zirconium aluminium oxide	Ø 115 mm	Clockwise rotation	K80		3720374
Deburring disc	Zirconium aluminium oxide	Ø 115 mm	Anticlockwise rotation	K80		3720375
Oxide brush	Cord wire	Ø 115 mm	Clockwise rotation			3720380
Oxide brush	Cord wire	Ø 115 mm	Anticlockwise rotation			3720381
Slag hammer brush 55°		Ø 115 mm	Clockwise rotation			3720385
Slag hammer brush 55°		Ø 115 mm	Anticlockwise rotation			3720386
Accessories MBBS 650- 17 RX	Use	Grain size		VE	Art. no.	
Grinding belt 670 x 2200 mm	for steel ground joint	K120		5	3720140	
Grinding belt 670 x 2200 mm	for stainless steel grinding	K120		5	3720145	
Grinding belt 670 x 2200 mm	for aluminium grinding 2)	K120		5	3720150	
Grinding belt 670 x 2200 mm	for aluminium grinding 2)	K150		5	3720151	
Grinding belt 670 x 2200 mm	for aluminium grinding 2)	K180		5	3720152	
Accessories MBBS 1350- 17 RX	Use	Grain size		VE	Art. no.	
Grinding belt 1370 x 2200 mm	for steel ground joint	K120		5	3720180	
Grinding belt 1370 x 2200 mm	for stainless steel grinding	K120		5	3720185	
Grinding belt 1370 x 2200 mm	for aluminium grinding 2)	K120		5	3720190	
Grinding belt 1370 x 2200 mm	for aluminium grinding 2)	K150		5	3720191	
Grinding belt 1370 x 2200 mm	for aluminium grinding 2)	K180		5	3720192	

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Accessories	Material	Diameter	Width	Grain size	VE	Art. no.
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K40		3720400
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K60		3720401
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K80		3720402
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K100		3720403
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K120		3720404
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K150		3720405
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K180		3720406
Deburring roller 5 & 5 mm (G-Line)	Aluminium oxide	Ø 350 mm	490 mm	K240		3720407
Deburring roller 5 & 5 mm (G-Line)	Silicon carbide	Ø 350 mm	490 mm	K80		3720410
Deburring roller 5 & 5 mm (G-Line)	Silicon carbide	Ø 350 mm	490 mm	K100		3720411
Deburring roller 5 & 5 mm (G-Line)	Silicon carbide	Ø 350 mm	490 mm	K120		3720412
Deburring roller 5 & 5 mm (G-Line)	Silicon carbide	Ø 350 mm	490 mm	K150		3720413
Deburring roller 5 & 5 mm (G-Line)	Silicon carbide	Ø 350 mm	490 mm	K180		3720414
Deburring roller 5 & 5 mm (G-Line)	Silicon carbide	Ø 350 mm	490 mm	K240		3720415
Deburring roller 5 & 5 mm (G-Line)	Zirconium aluminium oxide	Ø 350 mm	490 mm	K80		3720420
Deburring roller 5 & 5 mm (G-Line)	Zirconium aluminium oxide	Ø 350 mm	490 mm	K120		3720421
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K40		3720425
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K60		3720426
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K80		3720427
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K100		3720428
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K120		3720429
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K150		3720430
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K180		3720431
Deburring roller 5 & 5 mm (S-Line)	Ceramics	Ø 350 mm	490 mm	K240		3720432
Grinding belts	Use	Grain size		VE	Art. no.	
Grinding belt 1370 x 2200 mm	for steel ground joint	K120		5	3720180	
Grinding belt 1,370 x 2,200 mm	for stainless steel grinding	K120		5	3720185	
Grinding belt 1,370 x 2,200 mm	for aluminium grinding 2)	K120		5	3720190	
Grinding belt 1,370 x 2,200 mm	for aluminium grinding 2)	K150		5	3720191	
Grinding belt 1,370 x 2,200 mm	for aluminium grinding 2)	K180		5	3720192	



Drilling

Deburring

Laser cutting

Circular saws

Roller conveyors

Metal-cutting band saws

Cutting

Presses

Notching & punching

Bending

Metal grinding