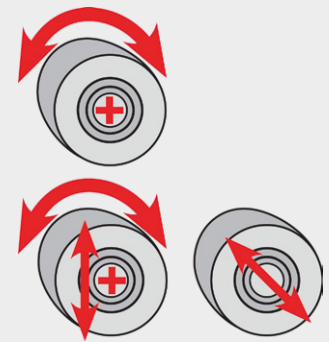


RBM E – Motorised, asymmetrical 3-roll bending machines

- ▶ Heavy and stable cast iron construction
- ▶ Asymmetrical 3-roller system for convenient pre-bending
- ▶ Swivelling top roller
- ▶ Possibility of conical bending
- ▶ Safety device emergency stop line
- ▶ With wire insert groove in clamping and side roller as standard
- ▶ The upper roller can be extended, making it easy to remove the finished workpiece
- ▶ Adjustment of the side roller by handwheel
- ▶ Convenient clamping via a lever
- ▶ User-friendly
- ▶ Optional hardened rollers



RBM 1270-25E



Option



Control panel with digital display of the side roller

Model	RBM 1050-30E	RBM 1270-25E	RBM 1550-20E	RBM 2050-15E
Art. no.	3813201	3813202	3813203	3813204
Technical data				
Bending width	1050 mm	1270 mm	1550 mm	2050 mm
Bending capacity (400N/mm ²)	3.0 mm	2.5 mm	2.0 mm	1.5 mm
Roller Ø	90 mm	90 mm	90 mm	95 mm
Bending Ø min.	135 mm	135 mm	135 mm	145 mm
Motor power ~50 Hz	1.1 kW / 400 V	1.1 kW / 400 V	1.5 kW / 400 V	1.5 kW / 400 V
Dimensions (L x W x H) approx.	1630 x 700 x 1200	1850 x 700 x 1200	2130 x 700 x 1200	2630 x 700 x 1200
Weight approx.	480 kg	520 kg	580 kg	665 kg

(1) Conical bending factor 0.5; bending capacity aluminium factor 1.2; bending capacity VA factor 0.75; optional hardened rollers are required for bending VA.

Note

Options cannot be retrofitted, only available when ordering a new machine

Option RBM 1050-30E	Art. no.	Option RBM 1550-20E	Art. no.
Hardened rollers	3880059	Hardened rollers	3880065
Motorised adjustment of the side roller	3880060	Motorised adjustment of the side roller	3880066
Digital display for side roller	3880061	Digital display for side roller	3880067
Option RBM 1270-25E	Art. no.	Option RBM 2050-15E	Art. no.
Hardened rollers	3880062	Hardened rollers	3880068
Motorised adjustment of the side roller	3880063	Motorised adjustment of the side roller	3880069
Digital display for side roller	3880064	Digital display for side roller	3880070