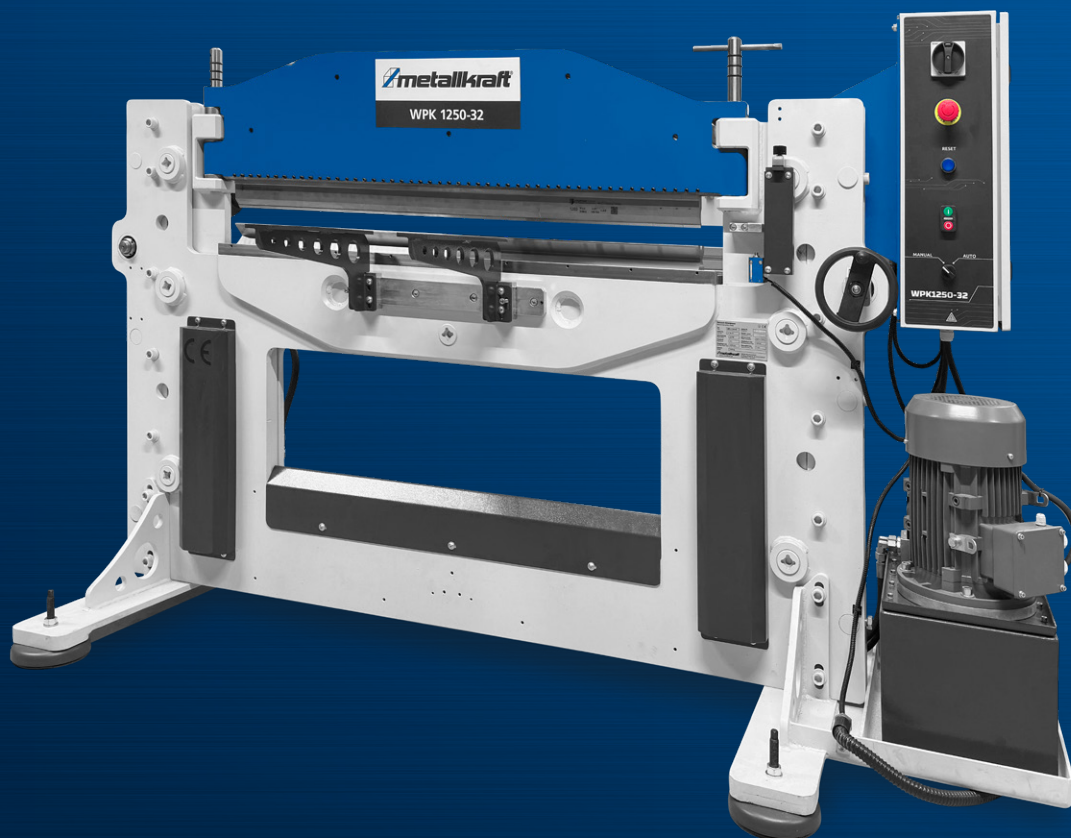
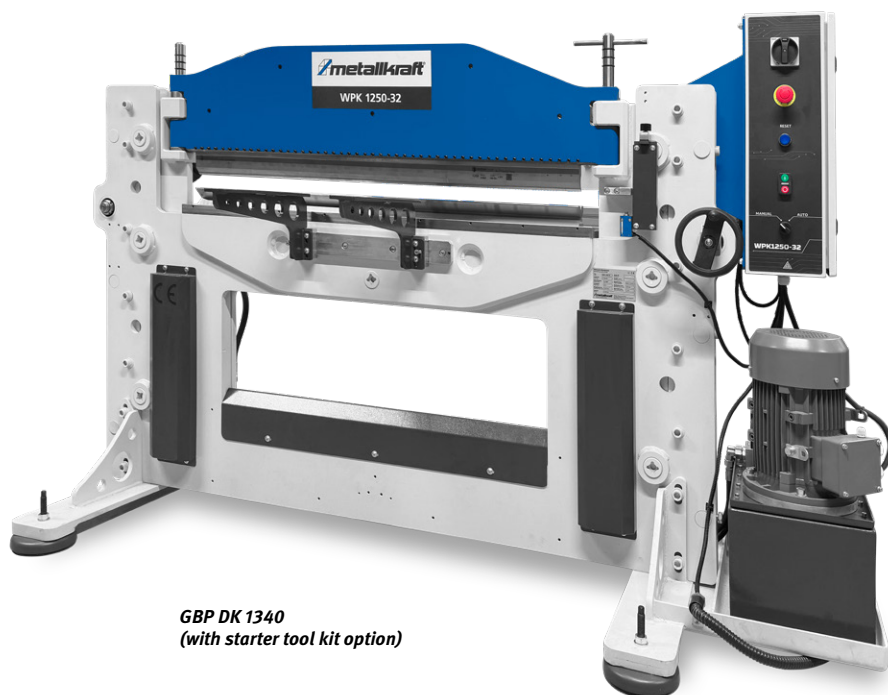


WORKSHOP PRESS BRAKE

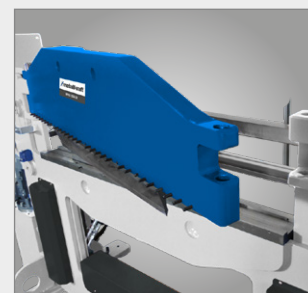


WPK 1250-32 – Workshop press brake characterised by repeat accuracy and precision

- ▶ Hydraulic press drive via two cylinders
- ▶ Even working pressure
- ▶ Tool holder system Promecam/Amada
- ▶ Swivelling upper beam, perfect for producing closed profiles, e.g. for ventilation engineers
- ▶ Adjustment of the rear stop via handwheel with counter
- ▶ Immersion depth adjustment for bending angle finely adjustable with digital counter
- ▶ Tools must be ordered separately depending on the application, not included in the scope of delivery



GBP DK 1340
(with starter tool kit option)



Closed workpieces can be processed by opening the upper beam



Adjustment of the rear stop via handwheel with counter

Model		WPK 1250-32
Art. no.		3778125

Technical data		
Working width	mm	1250
Pressing force	t	32
Installation height	mm	200
Stroke	mm	130
Bending speed	mm/s	9
Retreat	mm/s	11
Backgauge	mm	655
Number of support brackets		2
HA finger	pc.	2
X axis travel length	mm	655
X-axis speed		manual
Table dimensions (L x W)	mm	855 x 1280
Oil tank capacity	l	35
Drive motor power ~50 Hz	kW/V	3 / 400
Dimensions (L x W x H) approx.	mm	2300 x 1305 x 1410
Weight approx.	kg	1400

Starter tool kit

Cranked stamp	Multi-V die
Angle 85°, radius 0.8mm, Height 66.6mm, load capacity 100t/m	V-openings 16, 22, 35 and 50 mm, Load capacity 80t/m
Consisting of 1 x each of the lengths 835 mm and 805 mm sectioned	

Starter tool kit	Art. no.
	38812602067

Top tool	Art. no.
LG 85° H=66.6mm / R0.8 / L=415mm	388126000415
split H=66.6mm / R0.8 / L=805mm sect.	388126000F00
Multi-V die 85°	
W=60mm V=16/22/35/50mm / L=415mm	388206700415
W=60mm V=16/22/35/50mm / L=835mm	388206700835
B=60mm divided V=16/22/35/50mm / L=415mm sect.	388206700F00