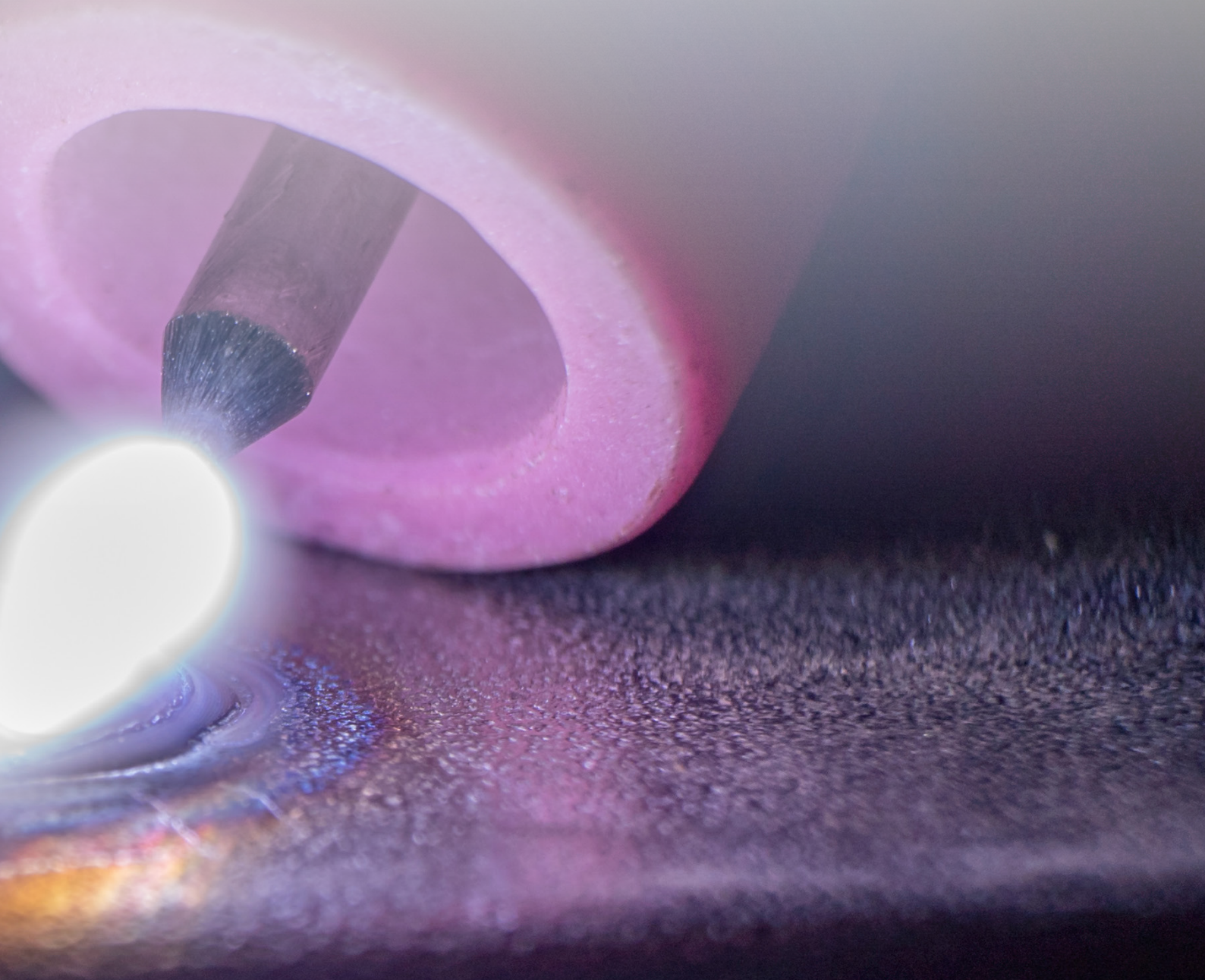
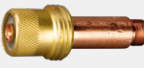


TIG TORCH ACCESSORIES



Torch accessories for torches SR17, SR 18, SR 26, SSR 17 DD and SSR 7-26 DD

	No.	Designation	Ø / Nominal diameter	Art. no.	PU ⁽¹⁾
	1	Gas nozzle 47 mm	6.4 mm	1100304	10
		Gas nozzle 47 mm	8.0 mm	1100305	10
		Gas nozzle 47 mm	9.8 mm	1100306	10
		Gas nozzle 47 mm	11.2 mm	1100307	10
		Gas nozzle 47 mm	12.7 mm	1100308	10
		Gas nozzle 47 mm	15.7 mm	1100310	10
		Gas nozzle 47 mm	19.0 mm	1100312	10
	4	Teflon seal for nozzle		1100105	10
	No.	Designation	Ø / Nominal diameter	Art. no.	PU ⁽¹⁾
	2	Clamping sleeve housing	1.0 mm	1100210	10
		Clamping sleeve housing	1.6 mm	1100216	10
		Clamping sleeve housing	2.4 mm	1100224	10
		Clamping sleeve housing	3.2 mm	1100232	10
		Clamping sleeve housing	4.0 mm	1100240	10
	No.	Designation	Ø / Nominal diameter	Art. no.	PU ⁽¹⁾
	3	Clamping sleeve	1.0 mm	1100110	10
		Clamping sleeve	1.6 mm	1100116	10
		Clamping sleeve	2.4 mm	1100124	10
		Clamping sleeve	3.2 mm	1100132	10
		Clamping sleeve	4.0 mm	1100140	10
	No.	Designation	Ø / Nominal diameter	Art. no.	PU ⁽¹⁾
		Gas nozzle for gas lens size 4	6.4 mm	1100314	10
		Gas nozzle for gas lens size 5	8.0 mm	1100315	10
		Gas nozzle for gas lens size 6	9.8 mm	1100316	10
		Gas nozzle for gas lens size 7	11.2 mm	1100317	10
		Gas nozzle for gas lens size 8	12.7 mm	1100318	10
	No.	Designation	Ø / Nominal diameter	Art. no.	PU ⁽¹⁾
	8	Gas lens	1.0 mm	1103010	5
		Gas lens	1.6 mm	1103016	5
		Gas lens	2.4 mm	1103024	5
		Gas lens	3.2 mm	1103032	5
		Gas lens	4.0 mm	1103040	5
		Teflon seal for gas lens		1100107	10



Wear parts set for SR 17/18 and 26

1x short torch cap
1x medium torch cap
1x long torch cap

1x gas nozzle size 5 / 8 mm
1x gas nozzle size 6 / 9.8 mm
1x gas nozzle size 7 / 11.2 mm
1x gas nozzle size 8 / 12.7 mm
1x gas nozzle size 10 / 15.7 mm

1x clamping sleeve 1.0 mm
1x clamping sleeve 1.6 mm
1x clamping sleeve 2.4 mm
1x clamping sleeve 3.2 mm
1x clamping sleeve 4.0 mm

1x clamping sleeve housing 1.6 mm
1x clamping sleeve housing 2.0 mm
1x clamping sleeve housing 2.4 mm
1x clamping sleeve housing 3.2 mm
1x clamping sleeve housing 4.0 mm

Wear parts set Mini










1x Teflon seal for nozzle
2x clamping sleeve 1.6 mm
2x clamping sleeve 2.4 mm
2x clamping sleeve 3.2 mm
2x clamping sleeve housing 1.0 mm






2x gas nozzle d=9.8mm
1x medium torch cap
1x long torch cap
1x short torch cap
1x Teflon seal

1x gas lens 1.6 mm
1x gas lens 2.4 mm
1x gas lens 3.2 mm
2x clamping sleeve 1.6 mm
2x clamping sleeve 2.4 mm

2x clamping sleeve 3.2 mm
2x gas nozzle, gas lens size 6
2x tungsten electrode gold 1.6 mm
2x tungsten electrode gold 2.4 mm
2x tungsten electrode gold 3.2 mm

Torch accessories for torches SR17, SR 18, SR 26, SSR 17 DD and SSR 7-26 DD

	No.	Designation	Ø / Nominal diameter	Art. no.	PU ⁽¹⁾	
		Gas nozzle Mini size 4	6.4 mm	1100401	10	MIG/MAG
		Gas nozzle Mini size 5	8.4 mm	1100402	10	
		Gas nozzle Mini size 6	9.8 mm	1100403	10	
		Gas nozzle Mini size 7	11.2 mm	1100404	10	
		Gas nozzle Mini size 8	12.7 mm	1100405	10	
		Gas nozzle Mini size 10	15.7 mm	1100406	10	
	No.	Gas lens Mini	Ø / Nominal diameter	Art. no.	PU*	TIG inverter
		Gas lens Mini size 4		1100511	10	
		Gas lens Mini size 5		1100512	10	
		Gas lens Mini size 6		1100513	10	
		Gas lens Mini size 7		1100514	10	
		Gas lens Mini size 8		1100515	10	
		Teflon seal for gas lens Mini		1472102	10	Electrode inverter
	No.	Clamping sleeve Mini	Ø / Nominal diameter	Art. no.	PU*	
		Clamping sleeve Mini	1.0 mm	1473110	10	
		Clamping sleeve Mini	1.6 mm	1473116	10	
		Clamping sleeve Mini	2.4 mm	1473124	10	
		Clamping sleeve Mini	3.2 mm	1473132	10	
	No.	Clamping sleeve housing Mini	Ø / Nominal diameter	Art. no.	PU*	Laser welding
		Clamping sleeve housing Mini	1.6 mm	1473516	10	
		Clamping sleeve housing Mini	2.4 mm	1473524	10	
		Clamping sleeve housing Mini	3.2 mm	1473532	10	

	No.	Designation	Ø / Nominal diameter	Art. no.	PU*	
	5	Torch body (for SR17)		1100750	1	Plasma cutters
	1	Torch body (for SR26)		1100650	1	
	6	Torch cap long 117 mm		1100100	2	
		Torch cap short 22.5 mm		1100101	2	
	7	Grip shells set		1100150	1	Electrochemical processing
	8	Pushbutton (for SSR 17 DD, SSR 7-26 DD)		1100102	1	
		Potentiometer 10k		1100112	1	
	11	Handle shell halves for potentiometer (for SSR 17 DD, SSR 7-26 DD)		1100113	1	
		Wear parts set		1100152	1	
		Wear parts set "Mini"		1100200	1	

Torch

ABITIG 260W water-cooled (for HIGH-TIG systems)

Designation	Art. no.
ABITIG 260W 19 4m	1490054
ABITIG 260W 19 8m	1490058

Technical data:		
Duty cycle (at 60%)	240 A (DC)	170 A (DC)
Electrode diameter	1.0 – 3.2 mm	
Specification	D GRIP-LITTLE HighFlex leather	
Cooling	water-cooled	



ABITIG 260 W

R-TIG 150 gas-cooled (for HIGH-TIG systems)

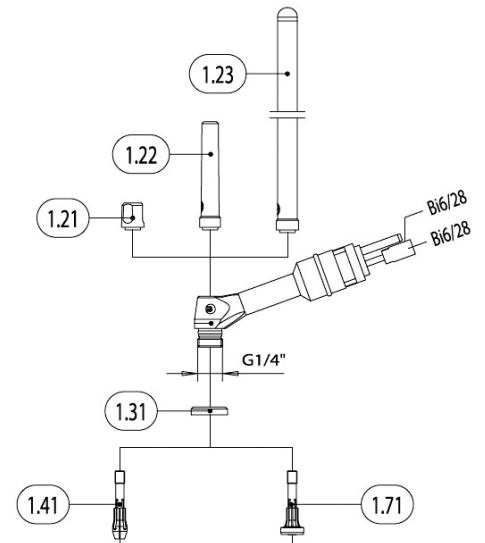
Designation	Art. no.
R-TIG 150 19 4m	1490014
R-TIG 150 19 8m	1490018

Technical data:		
Duty cycle (at 60%)	140 A (DC)	100 A (DC)
Electrode diameter	1.0 – 2.4 mm	
Specification	UD GRIP-LITTLE HighFlex leather	
Cooling	gas-cooled	



R-TIG 150 19

	No.	Designation	Art. no.	PU ⁽¹⁾
		Electrode holder, 1.6 mm	1466037	5
	01:41	Electrode holder, 2.4 mm	1466039	5
		Electrode holder, 3.2 mm	1466040	5
	1.71	Gas diffuser 1.0 mm	1466049	5
		Gas diffuser 1.6 mm	1466050	5
		Gas diffuser 2.4 mm	1466052	5
		Gas diffuser 3.2 mm	1466053	5
	01:31	Insulator	1466035	10
		Ceramic gas nozzle 6.5 mm	1466041	10
	01:51	Ceramic gas nozzle 8 mm	1466042	10
		Ceramic gas nozzle 10 mm	1466043	10
		Ceramic gas nozzle 11.5 mm	1466044	10
	01:21	Short torch cap	1466032	1
	01:22	Medium torch cap	1466033	1
	01:23	Long torch cap	1466034	1
		Wear parts set R-TIG 12-260 W	1466260	1








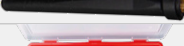

(1) PU = quantity in pieces per packaging unit. Purchase only possible in PUs

R-TIG 200 gas-cooled (for HIGH-TIG systems)

Designation	Art. no.
R-TIG 200 19 4m UD	1490034
R-TIG 200 19 8m UD	1490038

Technical data:		
Duty cycle (at 60%)	200 A (DC)	140 A (DC)
Electrode diameter	1.6 – 3.2 mm	
Specification	UD GRIP HighFlex leather	
Cooling	gas-cooled	



	No.	Designation	Art. no.	PU*
	01:42	Electrode holder 1.6 mm	1466009	5
		Electrode holder 2.4 mm	1466011	5
		Electrode holder 3.2 mm	1466012	5
		Electrode holder 4.0 mm	1466013	5
		Electrode holder 4.8 mm	1466014	5
	1.72	Gas diffuser 1,6 mm	1466025	5
		Gas diffuser 2,4 mm	1466027	5
		Gas diffuser 3,2 mm	1466028	5
		Gas diffuser 4,0 mm	1466029	5
		Gas diffuser 4,8 mm	1466030	5
	01:32	Insulator	1466008	10
	01:53	Ceramic gas nozzle 7.5 mm	1466015	10
		Ceramic gas nozzle 10 mm	1466016	10
		Ceramic gas nozzle 13 mm	1466017	10
		Ceramic gas nozzle 13 mm	1466018	10
		Ceramic gas nozzle 15 mm	1466019	10
		Ceramic gas nozzle 15 mm	1466020	10
	01:24	Short torch cap	1466006	1
	01:25	Long torch cap	1466007	1
		Wear parts set VTS R TIG 200	1490102	1

